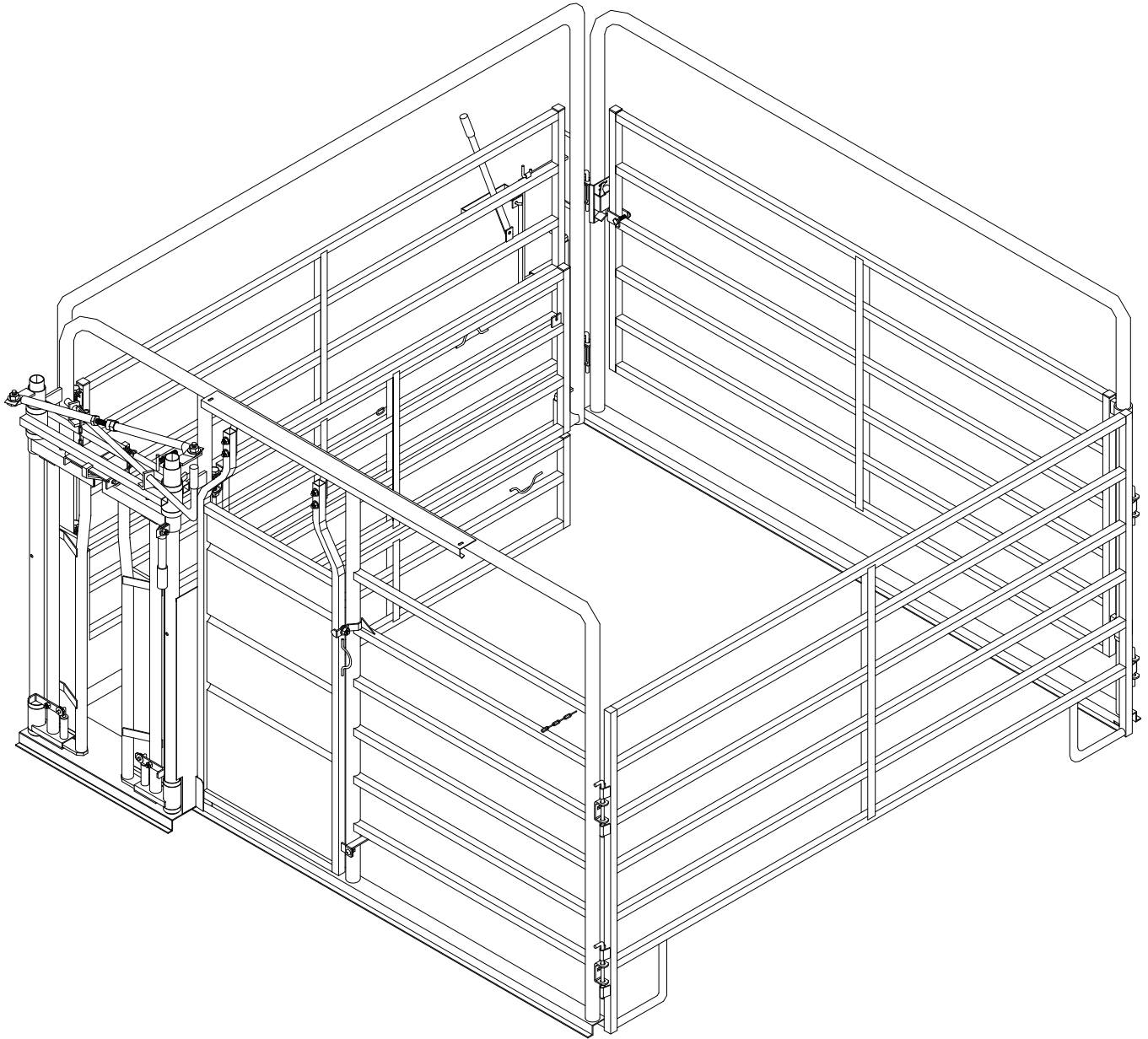


# CALVING PEN

ASSEMBLY AND OPERATIONS INSTRUCTIONS

#008-00100



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## CALVING PEN ASSEMBLY

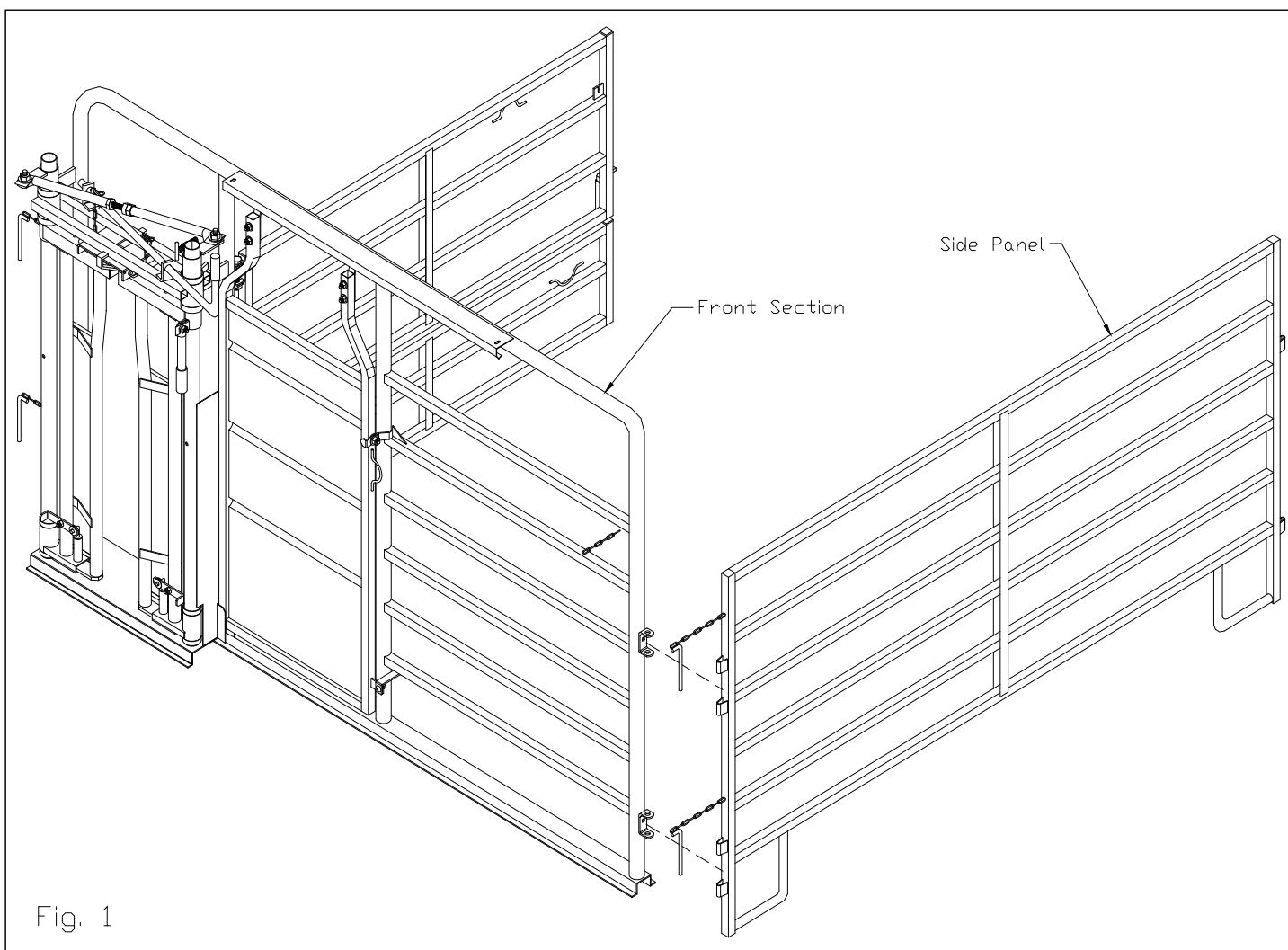


### CAUTION!

*GATES AND PANELS ARE HEAVY AND WILL FALL OVER IF NOT PROPERLY SUPPORTED WHILE BEING INSTALLED. IT IS BEST TO USE A FORKLIFT OR TRACTOR TO LIFT THE HEAVY ITEMS!*

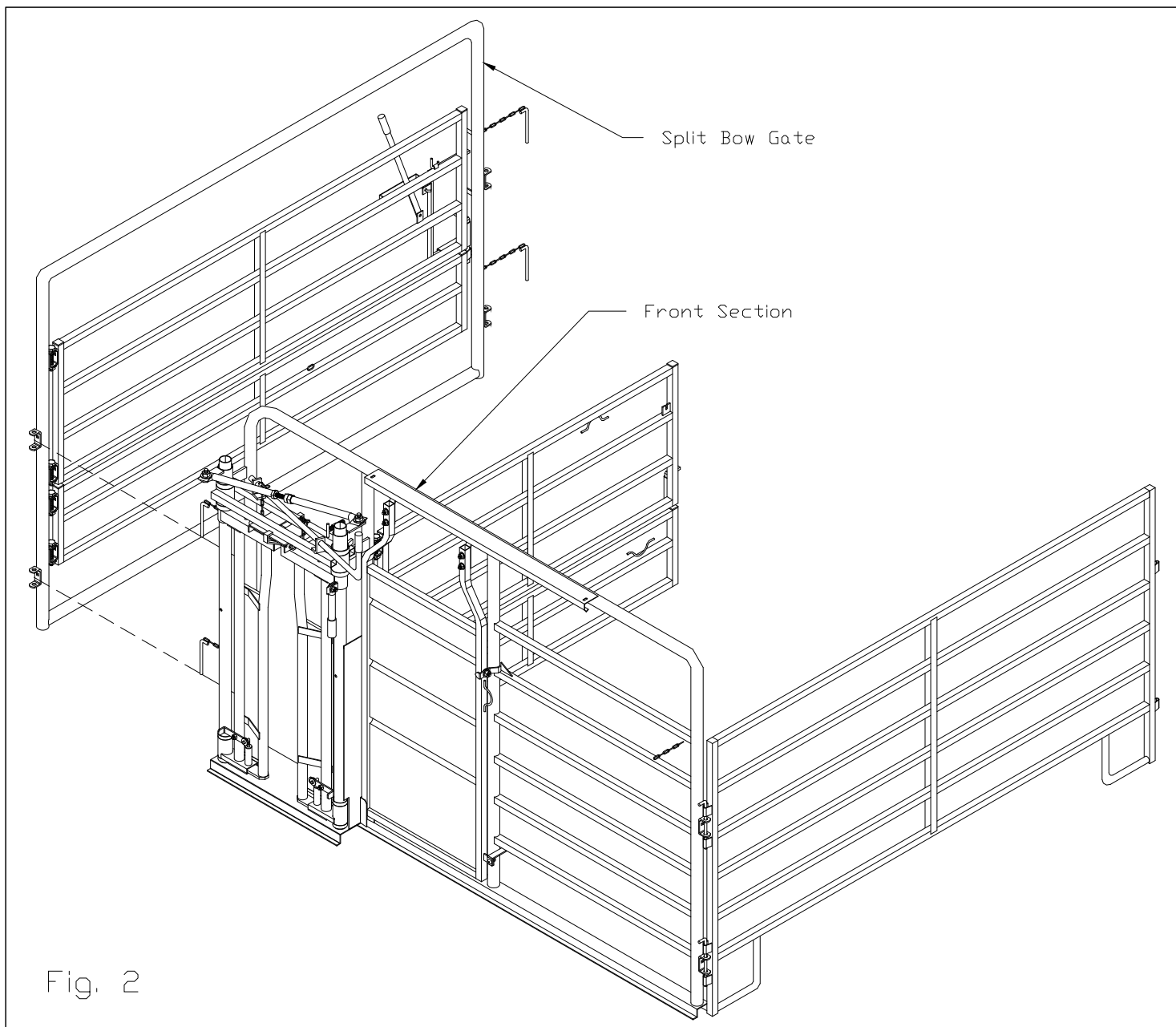
### STEP 1:

Locate and place the Calving Pen Front Section at the desired location. Connect the Calving Pen Side Panel to the Front section using the two pins on the Side Panel as shown in figure 1.



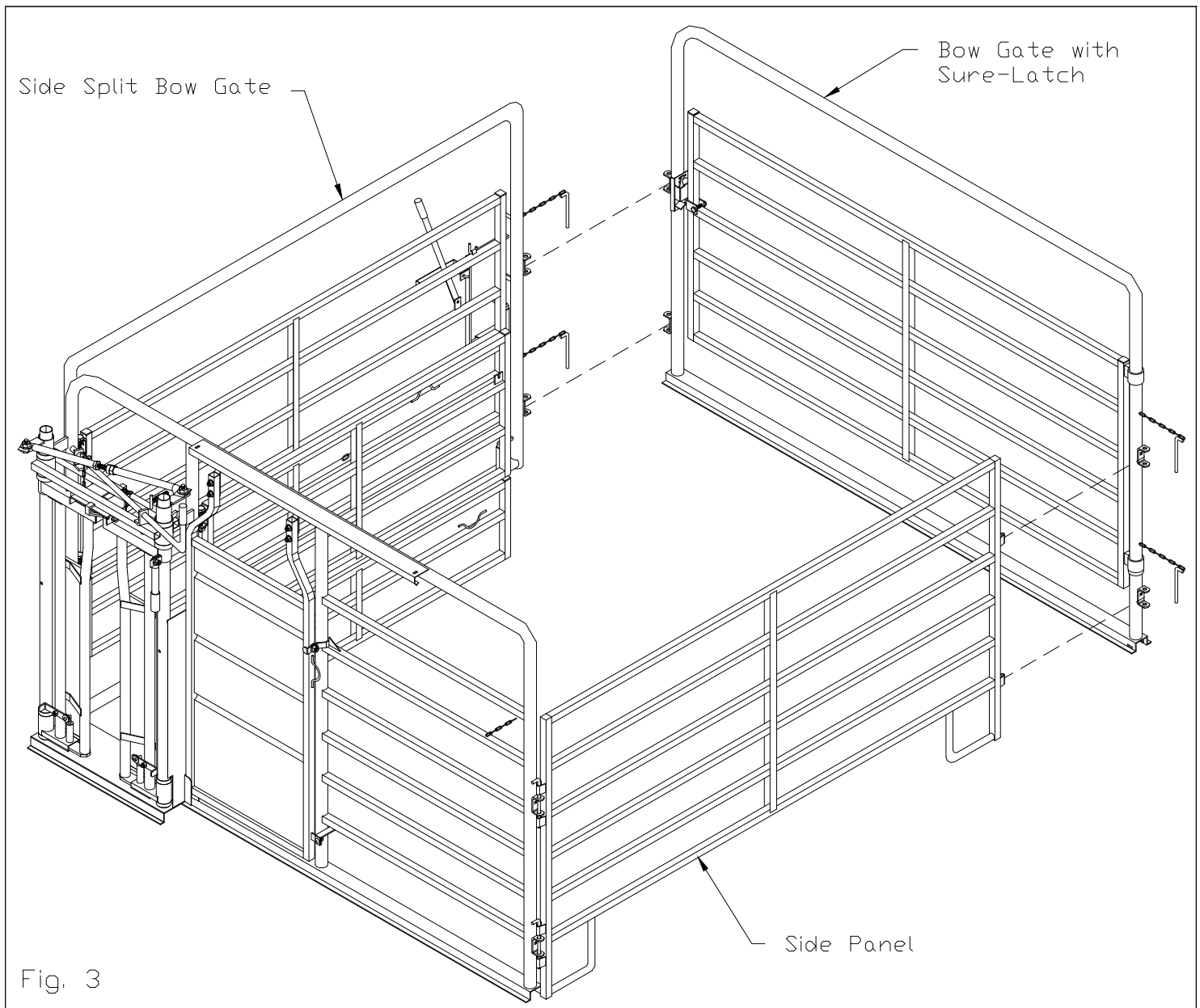
**STEP 2:**

Place the Calving Pen Side Split Bow Gate next to the Front Section and secure them together using the two pins located on the Front Section as shown in figure 2.



**STEP 3:**

Secure the Bow Gate with Sure-Latch to both the Side Split Bow Gate and Side Panel as shown in figure 3.



## CALVING PEN OPERATION AND WORKING PARTS

The Calving Pen is designed to help provide safety and accessibility during the calving process. As part of the design there are two split gates located on the side and center of the Pen as shown in figure 4. The top sections of the split gates allow access to the top and mid section of the animal, for convenience when it is necessary to perform a C-Section. The bottom sections of the split gates can be moved out of the way to allow and help the new calf to begin nursing.

*NOTE: Bearings are fitted with grease fittings. Lubricate as necessary for a smooth operation.*

### Headgate Operations

Before running any animals through the headgate, put the gate in the holding position, to adjust the width of the Stanchion covers, as shown in figure 5. There are two pins on each stanchion cover that hold the cover in one of three width positions. To adjust the width opening of the Stanchion covers remove the top pins and raise the bottom pins. Now the covers can slide in or out to adjust them to the proper width as needed. Be sure to secure the pin in place before continuing.

*NOTE: The neck opening must correspond with the neck size of the animals being caught.*

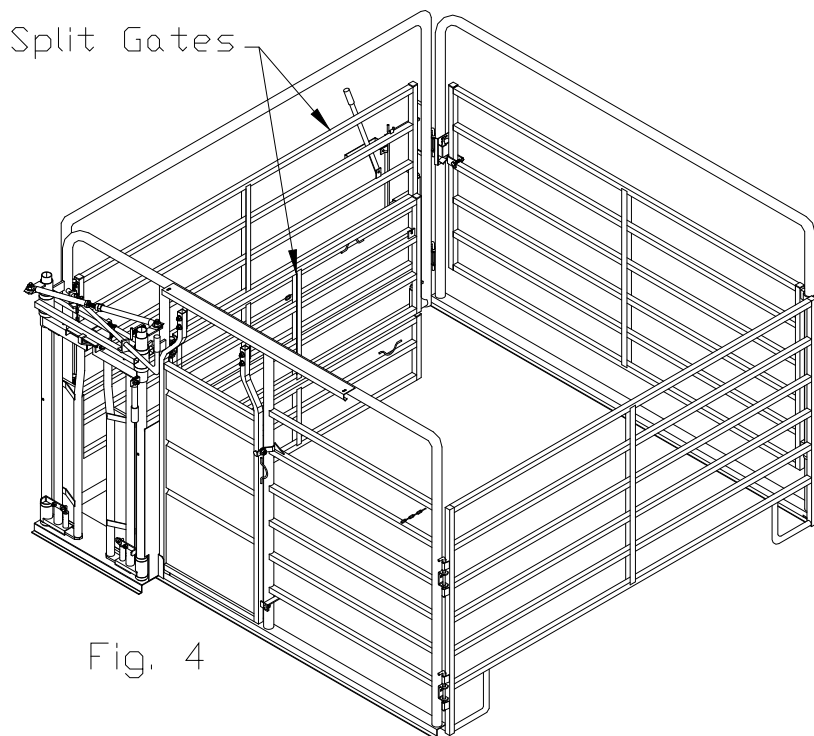


Fig. 4

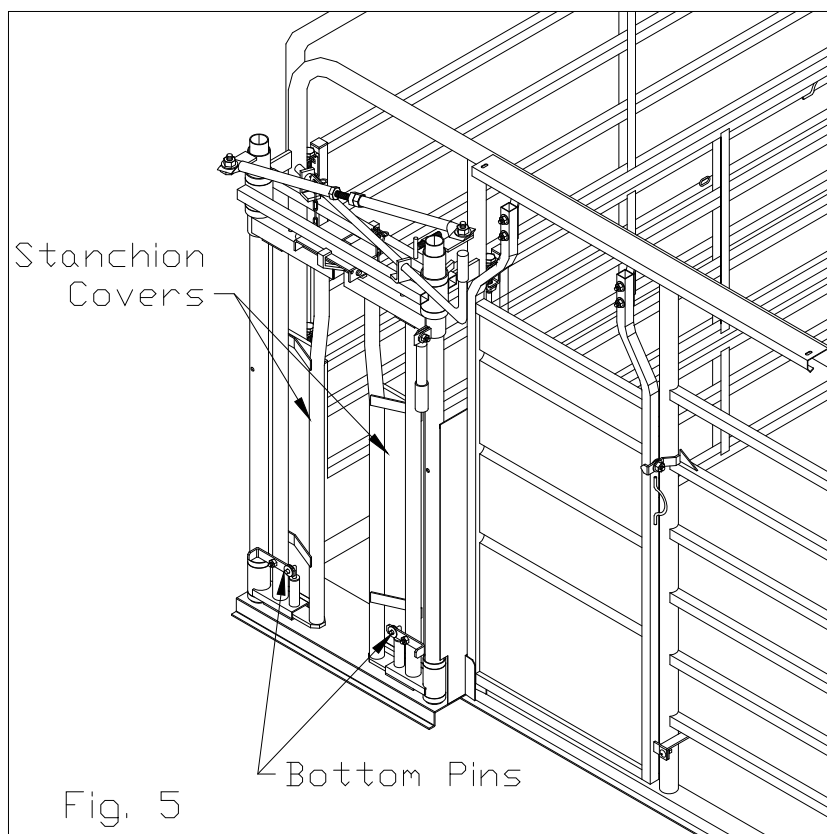


Fig. 5



To catch the animal in the headgate, push the Trip Handle back, then using the Stanchion Side Handle rotate the stanchion cover into the entry position as shown in figure 6.

You adjust this opening by tightening or loosening the bolt on the top linkage arm as shown.

*NOTE: This opening should be large enough to catch the shoulders of the animal as it approaches and pushes the gates forward to the holding position.*

To release the animal, pull the trip handle forward as shown in figure 7. When the animal pushes forward, the stanchion covers will open and it can escape.

Then using the Stanchion Side Handle return the stanchion covers to the holding position as shown in figure 5.

