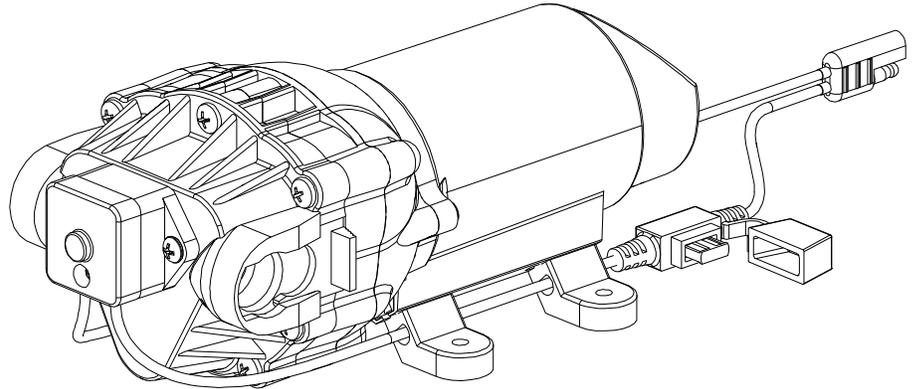


OWNER'S MANUAL

HIGH-FLO HIGH PERFORMANCE

12 Volt, 2.4 GPM, 60 PSI
Diaphragm Pump
Model: HFP-24060-113
(5281371/5151087)

Installation and Service Information



Fimco High-Flo High Performance pumps are designed to pump water and aqueous solutions of common pesticides. They are not designed to pump petroleum products or other flammable materials. They are not designed to pump bleach solutions. **Use of this pump for petroleum products or bleach solutions will void the warranty.** When pumping liquids other than water, the pump should be flushed out with a cleaning solution, such as Fimco Tank Neutralizer & Cleaner, or clean water mixed with a good grade dish soap after each use to prolong pump life.

This High-Flo High Performance pump is equipped with a demand switch that reacts to outlet pressure and shuts the pump motor off at a factory set pressure limit of 60 PSI. When pressure drops below this preset limit the switch allows the pump motor to start again.

High-Flo High Performance pumps are self-priming. Vertical prime will depend on the viscosity of the liquid and suction line size. Minimum recommended suction line size is 3/8 inch. Make sure all hose clamps are tight before testing or spraying for the first time. Installation of a 50 mesh strainer is recommended to prevent debris or other foreign material from entering the pump and causing pump failure. Pump should be mounted in a dry and adequately ventilated area. Pump can be mounted horizontally or vertically. If mounted vertically, pump head should be down and the motor should be up. Pump will come with adapters which will allow you to hook up to various plumbing configurations. These fittings push into the ports of the pump and a slide mechanism 'locks' them into place. Use flexible hose or tubing to connect to the inlet and outlet ports on the pump. This minimizes stress on pump head. Never use rigid pipe connections. Do not compress the feet. Overtightening will reduce the ability to isolate vibration & noise.

Pump is rated at 2.4 GPM @ open flow. If the discharge plumbing is very restrictive or nozzle tips are undersized, back pressure will cause the pump to cycle rapidly. This rapid cycling will increase the operating temperature of the motor and the amperage draw on the power supply. Extended use with this cycling will cause premature failure of the pump.

Pump is designed to run off of the battery of your ATV, lawn tractor, or other vehicle with a 12V system. If using a stand alone battery, use a deep cycle RV or marine battery.

The pump should be winterized before storage, by pumping a solution of RV antifreeze through it, and the entire plumbing system.

Retain a copy of receipt for your pump.

As it will be required to validate any warranty service.

High-Flo High Performance Pumps are warranted against manufacturer or workmanship defects for Two (2) years from date of purchase for home owner usage and 90 days for commercial usage.

See Page 6 for Warranty Information



WARNING: To reduce the risk of injury, the user must read and understand the operator's manual before using this product.



WARNING: Cancer and Reproductive Harm.
www.P65Warnings.ca.gov



www.fimcoindustries.com

1000 FIMCO Lane, P.O. Box 1700, North Sioux City, SD 57049
Toll Free Phone: 800-831-0027 : Toll Free Fax: 800-494-0440

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Maintenance During/After Spraying

After use, drain the tank and store or dispose of chemical properly. Fill the sprayer half way with clean water. Start the pump and allow the water to pump through the entire plumbing system and nozzles. Drain and then refill half full, add the recommended amount of a good quality tank cleaner, such as FIMCO Tank Neutralizer and Cleaner. Turn pump on and circulate through system for 15 minutes and then spray out through handgun nozzle. Refill sprayer half way with clean water and repeat. Follow the chemical manufacturer's disposal instructions of all wash or rinsing water.

WARNING: Some chemicals will damage the pump valves if allowed to soak untreated for a length of time! ALWAYS flush the pump as instructed after each use. DO NOT allow chemicals to sit in the pump for extended times of idleness. Follow the chemical manufacturer's instructions on disposal of all waste water from the sprayer.

Winter Storage

Prepare the sprayer for end-of-season storage by running RV antifreeze through the system. This will keep internal parts lubricated, protect against corrosion and keep the unit from freezing. *Note: RV antifreeze is non-toxic and biodegradable and generally safer for the environment than automotive antifreeze.*

Before storing your sprayer for winter or long term storage, thoroughly clean and drain it as much as possible. Then pour enough pink RV antifreeze into the tank so that when the pump is turned on you can pump the antifreeze throughout the entire plumbing system, including the bypass (if equipped). Make sure to operate the handgun until you see pink fluid spraying from the nozzle. Leave any remaining antifreeze in the tank. Before your next usage, rinse the antifreeze from the sprayer with clean water.

It is nearly impossible to drain all of the water from the pump or sprayer and any trapped water can freeze in cold weather and damage parts of the pump or sprayer. Pumping the antifreeze through the system will displace the water and help prevent this damage.

Removing from storage: drain the antifreeze. Fill the tank with fresh water and run through the system. Dispose of antifreeze and flush water properly.

Sprayer and Pump FAQs:

◆ Why does the pump not run all the time?

This is an on-demand pump and only runs when a discharge is open (spray gun, bypass, boom (if applicable) or a leak is in the system.

◆ Why does the pump surge while using the spray gun?

Low flow/high pressure may cause the pump to surge (or cycle). Typically the spray wand is adjusted at too fine of a mist, to overcome, adjust the nozzle for a higher flow.

◆ How do I adjust the pressure?

Pressure can only be adjusted by opening the pressure adjust (bypass) valve to allow some of your water or solution to return to the tank (if equipped).

◆ Pump quit and will not run, what do I need to do?

Squeeze trigger on spray gun to ensure that the system isn't just pressurized up with discharges closed. Check electrical connections, ensure switch is on. Check fuses. Check for proper voltage. Check pressure switch.

◆ Low flow or no flow at all, what do I need to check for?

Check for a clogged or kinked intake hose and/or clogged intake strainer. Check for proper voltage. You will need to occasionally check your intake strainer to ensure that it is clean of any debris.

◆ What is causing the fuse to blow each time I turn the pump on?

Check for excessive voltage. Improper adjustment of the pressure switch. Damaged or defective wire harness or defective pressure switch.

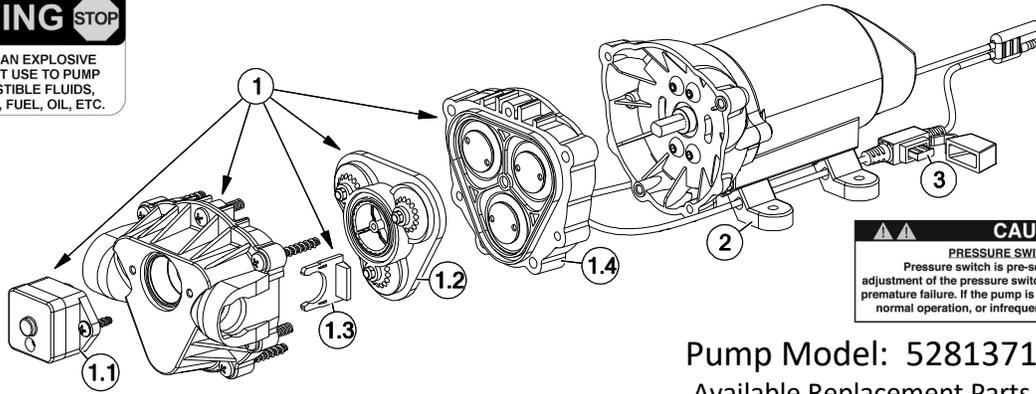
Warning:

Ensure the wiring harness does not become pinched or damaged in any way. This may damage the pump or cause the wiring harness to overheat, resulting in a melt down or fire.

Before Troubleshooting or Attempting to Service the Pump:

- ◆ **Review Troubleshooting Chart:** Do Not attempt to repair until steps below are followed.
- ◆ **Personal Protective Gear:** Wear protective gear when servicing pump.
- ◆ **Disconnect Power:** Disconnect the power to the pump and relieve the pressure from the system.
- ◆ **Empty and Flush** the pump system with water, never attempt to service the pump until it has been emptied and flushed.
- ◆ **Perform Repairs:** Follow directions provided in the troubleshooting section to repair the pump.
- ◆ **Test:** Always test the pump for leaks with plain water after any repairs before using.

STOP WARNING STOP
 DO NOT USE PUMP IN AN EXPLOSIVE ENVIRONMENT. DO NOT USE TO PUMP FLAMMABLE/COMBUSTIBLE FLUIDS, GASOLINE, KEROSENE, FUEL, OIL, ETC.



CAUTION
PRESSURE SWITCH OPERATION
 Pressure switch is pre-set at the factory. Improper adjustment of the pressure switch, may cause severe overload or premature failure. If the pump is subjected to rapid cycling during normal operation, or infrequent periods, damage may occur.

Pump Model: 5281371
Available Replacement Parts

Replacement Pump: 5151087

- Includes:
-  3/8" Hose Barb Port Kit Fitting #5168836
 -  1/2" Hose Barb Port Kit Fitting #5168833
 -  1/2" MNPT Port Kit Fitting #5168832

Ref #	Part #	Description	Qty
1	5164273	2.4 GPM Upper Housing	1
1.1	5157202	60 PSI Pressure Swtich Assembly	1
1.2	5143544	Check Valve Assembly	1
1.3	5051162	Pump Slide Clips (Pkg/2)	1
1.4	5063270	2.4 GPM Diaphragm /Piston/Cam/Bearing Kit	1
2	5095202	Pump Mount Feet (4 Pack)	1
3	5164274	10 Amp 'Mini Blade' Fuse	1



- Clean and rinse your pump after each use with Fimco Tank Neutralizer.
- Winterize your pump or sprayer by rinsing, draining and running RV Antifreeze through it before storing for the winter.
- Use clean water for your spray mixture.
- Store inside a building when not in use.



- Use to pump bleach.
- Use to pump petroleum products such as diesel fuel, gasoline or kerosene.
- Use to pump chemicals w/petroleum distillates or surfactants.
- Use to store flammable or combustible liquids.
- Leave your pump sit with spray mixture in it for extended periods.
- Use dirty or unfiltered water for spraying.

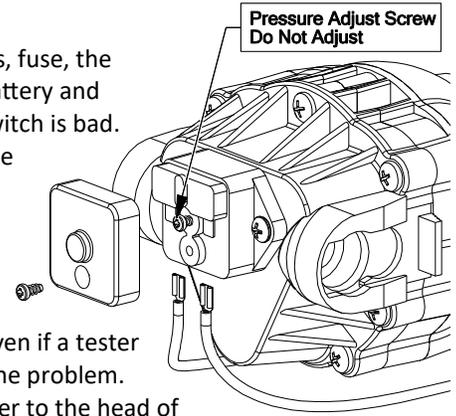
Troubleshooting

Pump will not run:	Check for loose wiring	Pump surges:	Low flow may cause pump to surge
	Make sure the ON/OFF switch is on		Spray Wand is adjusted to small or fine of a spray pattern
	Check the fuse		Check for defective pressure switch
	Check for defective pressure switch		Check for leaks in the discharge line
	Check to see if connected to good 12 Volt Power Source		Check for debris in nozzle orifice
	Check for Low Voltage		Discharge hose may be too long
Pump Does Not Prime (No Discharge w/Motor Running)	Check for clogged strainer/filter	Pump continues to run:	Check for worn or dirty check valve
	Check for kinked inlet/outlet hoses		Check for empty product supply
	Check for empty product supply		Check for Low Voltage
	Check for defective check valve		Check for leaks in the discharge line
	Check for debris in the check valve assembly		Check for defective pressure switch
	Check for cracks in the pump housing		System has leaks
Low Pressure/ Low Flow:	Check for air leaks in supply line	Fuse blows:	Air trapped in outlet line or pump head
	Check for a clogged strainer		Excessive voltage
	Check for proper voltage		Improper adjustment of pressure switch
	Try another 12-Volt battery		Damaged or defective wiring harness
	Check for leaks in the discharge line		Defective pressure switch
	Check for restrictions in the discharge line		

Motor is NOT Running - Checking the Pressure Switch:

If your motor is not running and you've checked the following: for loose wiring connections, fuse, the switch on the lead wire was "ON" and made sure you were connected to a fully charged battery and everything is fine, but the motor won't run, then it's time to check to see if the pressure switch is bad.

- Remove the cover off the 1" square box (pressure switch) on the head of the pump, the cover is held on by one phillips-head screw. This will expose the two red wires.
- With the pump connected to a good 12 volt power source and everything on.
- Slip the two red wires off the terminals and touch them together.



If the motor runs, it means the pressure switch is bad and needs to be replaced.

If it still doesn't run, try bypassing the switch in the lead wire or using another lead wire. Even if a tester shows power to the pressure switch, it still could be the switch in the wire that is causing the problem.

If still not responsive, use a voltmeter or electrical tester to make sure you are getting power to the head of the pump, as it could possibly be something in one of the wires or even the lead wire assembly may need to be replaced.

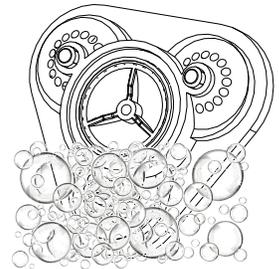
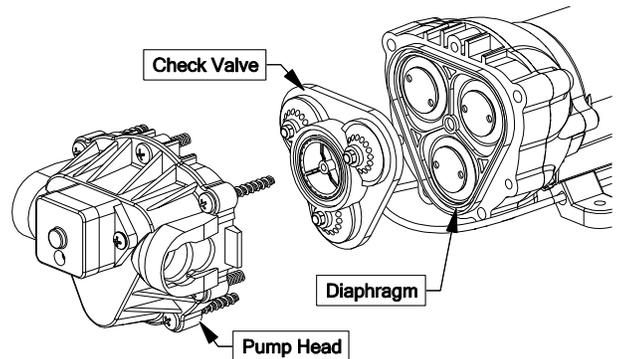
Warning: It is NOT recommended to run the pump this way, as the pump will continue to run and not shut off.

This could result in blown hoses when all discharges are closed. Also, this could result in premature failure of the pump completely.

Motor Running-BUT Little to No Pressure: Cleaning the Check Valve:

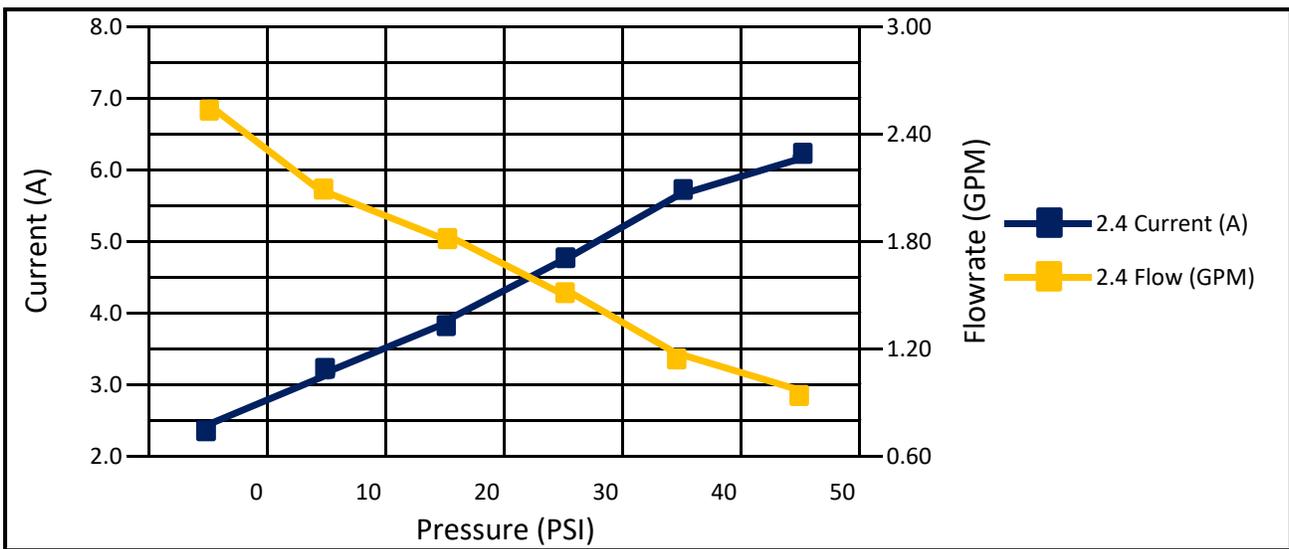
If you're experiencing little to no pressure or the pump is not priming and you've checked your filter screen and it's clean, and you've gone through the other trouble shooting tips, you may need to clean the check valve.

- Remove the head of the pump, which is held on by 7 screws.
- The first piece inside the head of the pump is called a check valve, it's the part responsible for building up pressure and pumping water/ solution through the lines.
- Clean the check valve under hot, soapy water (such as a good grade dish soap).
- Give it a very light scrubbing with something like an old toothbrush, something with soft bristles.
- Then let it soak for about an hour or so in the hot soapy solution and replace in the pump and reassemble the pump.



Most times this will restore most, if not all of the prime of a pump.

If you're still having issues with pressure after this step, it would be recommended to replace this part.



Pressure	0	10	20	30	40	50
2.4 Current (A)	2.4	3.2	3.9	4.7	5.6	6.2
2.4 Flow (GPM)	2.53	2.14	1.80	1.50	1.19	0.96

Warranty

LIMITED WARRANTY FOR NEW FIMCO EQUIPMENT

WHO MAY USE THIS LIMITED WARRANTY. This limited warranty (the "Limited Warranty") is provided by Fimco to the original purchaser ("you") of the Equipment (as defined below) from Fimco or one of Fimco's authorized dealers. This Limited Warranty does not apply to any subsequent owner or other transferee of the Equipment. THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

WHAT THIS LIMITED WARRANTY COVERS AND FOR HOW LONG. Fimco warrants that any new Equipment will be free from defects in material and workmanship for a period of **two (2) years** (homeowner), **90 days** (commercial user), after delivery of the Equipment to you (the "Warranty Period"). The Warranty Period is not extended if Fimco repairs or replaces the Equipment.

WHAT IS NOT COVERED BY THIS LIMITED WARRANTY. This Limited Warranty does not apply to: (1) used Equipment; (2) any Equipment that has been altered, changed, repaired or treated since its delivery to you, other than by Fimco or its authorized dealers; (3) damage or depreciation due to normal wear and tear; (4) defects or damage due to failure to follow Fimco's operator's manual, specifications or other written instructions, or improper storage, operation, maintenance, application or installation of parts; (5) defects or damage due to misuse, accident or neglect, "acts of God" or other events beyond Fimco's reasonable control; (6) accessories, attachments, tools or parts that were not manufactured by Fimco, whether or not sold or operated with the Equipment; or (7) rubber parts, such as tires, hoses and grommets.

HOW TO OBTAIN WARRANTY SERVICE. To obtain warranty service under this Limited Warranty, you must (1) provide written notice to Fimco of the defect during the Warranty Period and within **thirty (30)** days after the defect becomes apparent or the repair becomes necessary, at the following address: Fimco, 1000 Fimco Lane, North Sioux City, SD 57049; and (2) make the Equipment available to Fimco or an authorized dealer within a reasonable period of time. For more information about this Limited Warranty, please call: **800-831-0027**

WHAT REMEDIES ARE AVAILABLE UNDER THIS LIMITED WARRANTY. If the conditions set forth above are fulfilled and the Equipment or any part thereof is found to be defective, Fimco shall, at its own cost, and at its option, either repair or replace the defective Equipment or part. Fimco will pay for shipping and handling fees to return the repaired or replacement Equipment or part to you.

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